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Elga

WE BUILD
with you

NEW
GENERATION

CROMACORE®

**STAINLESS STEEL FLUX-CORED WIRES FOR
SUPERIOR WELDS, ENHANCED PENETRATION
AND EXCEPTIONAL BEAD APPEARANCE**

FLUX CORED WIRES

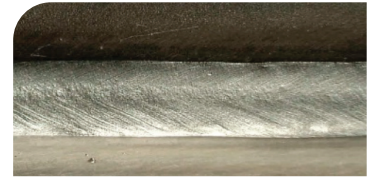
for flat and horizontal welding

FEATURES

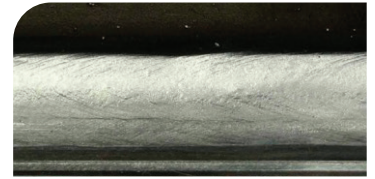
- good single and multilayer weldability
- intensive arc and deep penetration

NOTES ON USAGE

- Recommended for use with mixed gas (80% Ar/20% CO₂).
- Before welding, the base metal should be cleaned to remove oil, rust and moisture, and should be protected from the wind while welding.
- For flat and horizontal position.



SINGLE LAYER
BEAD APPEARANCE



MULTI-LAYER BEAD
APPEARANCE

Product name	EN ISO 17633-A Classification	AWS A5.22 Classification	Diameter	Applications
CROMACORE® 308L	T 19 9 L R M21/C1 3	E308LT0-1/-4	1.2 mm	Pipe Process Pressure Vessel
CROMACORE® 309L	T 23 12 L R M21/C1 3	E309LT0-1/-4	1.2 mm	Dissimilar Joint (CS/SS)
CROMACORE® 316L	T 19 12 3 L R M21/C1 3	E316LT0-1/-4	1.2 mm	Pipe Process Pressure Vessel

All spools are precision layer wound and vacuum packed.

FLUX CORED WIRES

for all position welding

FEATURES

- designed for hot, fill and cap pass for pipe welding
- excellent bead appearance on pipe
- superb slag removal

NOTES ON USAGE

- Recommended for use with mixed gas (80% Ar/20% CO₂).
- Before welding, the base metal should be cleaned to remove oil, rust and moisture, and should be protected from the wind while welding.
- For all positions welding.



SINGLE LAYER
BEAD APPEARANCE

Product name	EN ISO 17633-A Classification	AWS A5.22 Classification	Diameter	Applications
CROMACORE® 308LP	T 19 9 L P M21/C1 1	E308LT1-1/-4	1.2 mm	Pipe Process Pressure Vessel
CROMACORE® 309LP	T 23 12 L P M21/C1 1	E309LT1-1/-4	1.2 mm	Dissimilar Joint (CS/SS)
CROMACORE® 316LP	T 19 12 3 L P M21/C1 1	E316LT1-1/-4	1.2 mm	Pipe Process Pressure Vessel
CROMACORE® 2209T1	T 22 9 3 N L P M21 1	E2209T1-4	1.2 mm	Duplex Stainless Steels

All spools are precision layer wound and vacuum packed.